

# SAMPLE PAGE



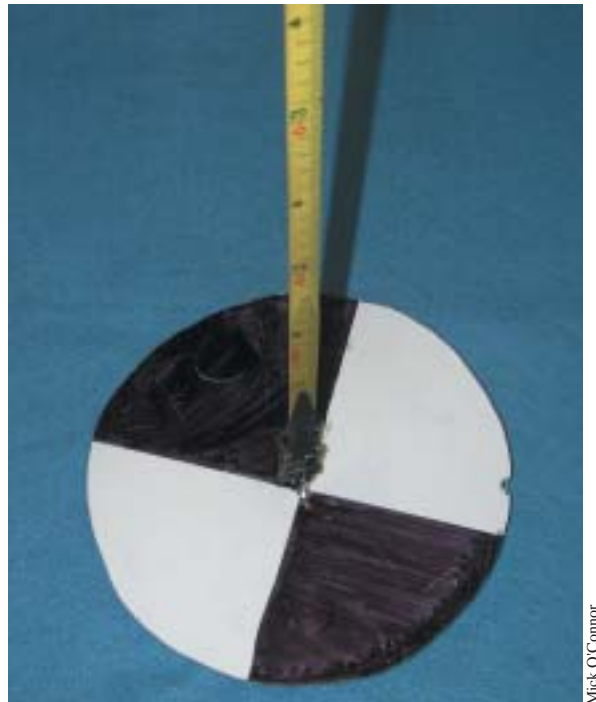
Bob Moffatt



Mick O'Connor



Mick O'Connor



Mick O'Connor

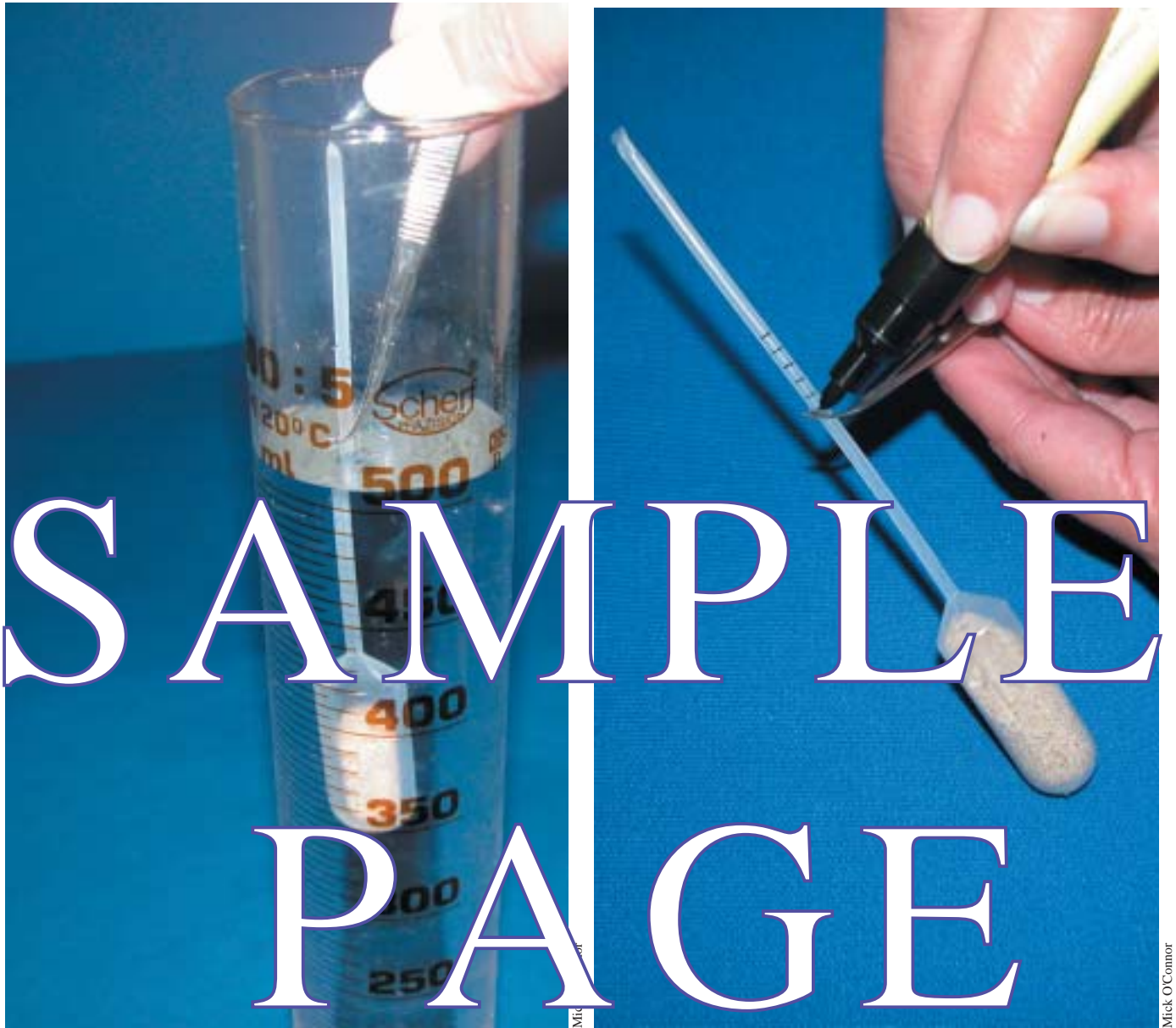
# SAMPLE

of liter  
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Plastic  
tops

Grow out tank  
(Page 36)



CLEAR = NIL				
20mL Sample	5PPM	10PPM	20PPM	40PPM
10mL Sample	10PPM	20PPM	40PPM	80PPM
5mL Sample	20PPM	40PPM	80PPM	160PPM

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Aquasonic

# SECTION 1 MAKING PROJECT EQUIPMENT

## PROJECT 1.1 USING POLY PIPE AND FITTINGS

### Background

Pipes and fittings needed in many projects can be bought as single items or purchased in bulk from local hardware stores or retail chains. They have been manufactured for home garden irrigation systems, are well made and fit together perfectly giving nice airtight seals.

They are easy to use, a bit like playing with Lego. Mechanical making is ideal for school design and construction simple aquaculture systems.

### Polyethylene pipe and associated fittings

Polyethylene pipe and associated fittings as shown in Figure 4.1, are ideal for carrying and distributing low pressure air to a wide variety of growth containers and aquaria for school aquaculture exercises.

They are cheap alternatives to the more costly aquarium supplies.

### Size

It is important to decide on a size for projects in this book based on the following sizes:

- Main lines - 13 mm pipe and 13mm fittings. (This allows interchanging with standard garden hose if necessary)
- Individual air lines - 3 mm pipe and 4 mm fittings. (The 3 mm pipe is a tight fit on the 4 mm fittings and while it may be a little harder to get on it does give the peace of mind that you know it will not blow off)

On the individual air lines it is always better to use threaded fittings to allow the 3mm pipe to be screwed on tightly.

### Materials

#### # 13 mm fittings for main air line from pump

- End plug, tap, joiner and elbow T

#### # 4 mm fittings for individual air lines

- Screwed adaptor, barbed off-take

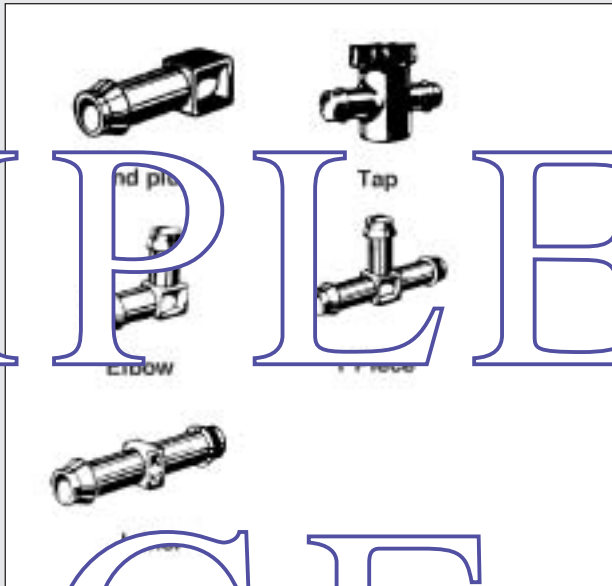
### Procedure

Try to keep everything standard. 13mm for the main supply pipes and fittings and 3 mm pipe for the individual lines with 4 mm fittings.

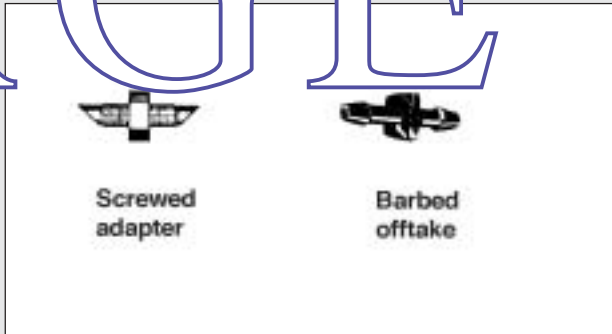
There is nothing real hard about designing and constructing this:

- Step 1 Design your system
- Step 2 Write down the fittings you need and the lengths of pipe you require
- Step 3 Cut the pipe and place the necessary fittings in position pushing or screwing each fitting home
- Step 4 Use clamps and clips to mount the lines neatly

### 13 mm fittings



### 4 mm fittings



### Hole punch and clamps



Figure 4.1 Common poly pipe and fittings

# PROJECT 1.2 MAKING AN AIR FILTER FOR ALGAL CULTURES



Figure 5.1 Completed air filter

## Background

Micro algae like all plants require carbon dioxide ( $\text{CO}_2$ ) for photosynthesis.

- They obtain this gas from the air that is dissolved in the water in which they live.

When micro algae are grown in containers they have to have enough air to provide the carbon dioxide they need.

- This is not a problem when a small amount of liquid is put into a large container - the air can diffuse in and out through a cotton wool or specially designed filter plug as shown in Figure 5.2.

It does become a problem when algae are grown in containers with little free air, providing insufficient carbon dioxide for the algae to make food.



Figure 5.2 A small amount of liquid put into a large container is not a problem for a time  
(Illustration Mick O'Connor)

## Attention

To overcome this, air must be pumped into the container as described in Figure 5.3 (below)

- Normal air will contain minute particles of dust and may also contain micro organisms such as bacteria and fungi that may be harmful to the algae or what the algae will be fed to.
- To minimise the risk of infecting the algal culture, the air being pumped in is filtered. A cotton wool filter is placed on the inlet tube, filtering the air coming in to remove micro organisms. Another similar filter is placed on the outlet tube to prevent microorganisms entering the culture as the excess air escapes.
- The double filter acts as a barrier. Air containing the needed carbon dioxide is provided continuously to the algae allowing them to grow while excluding airborne micro organisms coming back through the outlet tube.



Figure 5.3 Algal growth container

Project 1.3 over describes how to make this container

## Part A. Making the substrate

One of the best cheapest and easiest to obtain bacterial substrate for schools is plastic drink bottle tops (Figure 6.1) - recruit an army of students to collect them for you.

The plastic is food grade plastic safe for holding human food. No poisonous chemicals are present and no harmful chemicals leach out of this plastic. It is an ideal medium for bacteria to grow on and will not poison the fish.

**Step 1** Collect as many plastic bottle tops as you need to fill your crates

**Step 2** Using a Marine Studies class, a heat mat, a tripod and a Bunsen burner, heat up the bottom of one of the tripod legs and burn a neat hole through all the tops. This will prevent water laying in the tops and stagnating (Figure 6.1).

**Step 3** Place the tops in a mesh bag eg onion bag and wash in detergent and rinse five or six times in clean hot water.

**Step 4** Repeat the same number of rinses in cold water.

**Step 5** Place in a container of clean water to soak for 24 hours and rinse again in clean cold water.



Figure 6.1 Heating tripod stand to burn holes in plastic bottle tops for the biofilter

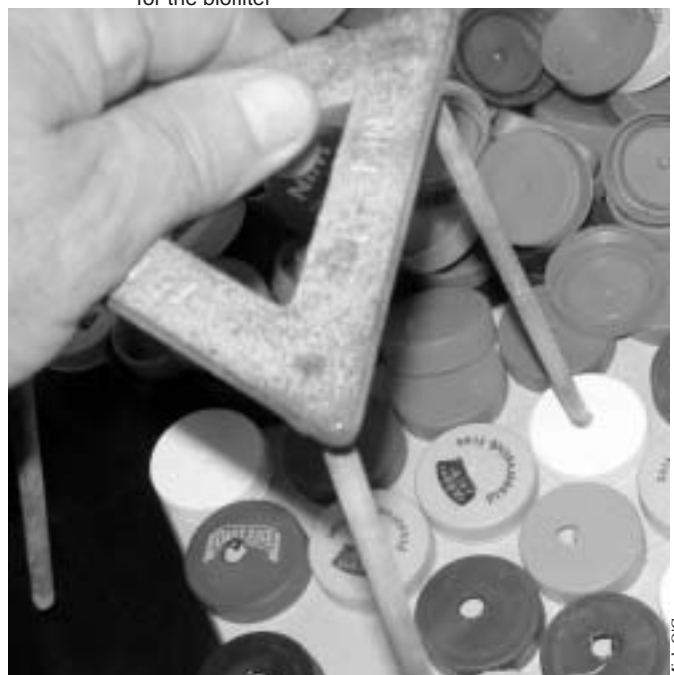


Figure 6.2 Burning holes in caps

## Part B. Making the biofilter container

Stackable crates are used to hold the bottle tops. Water is delivered to the top crate by a submersible pump. The water is sprayed through the air in the uppermost crate which is cut down to provide good air flow. It is then allowed to percolate down through the bottle tops and return to the tank..

**Step 1** Mark out one of the crates as shown in Figure 6.3

**Step 2** Use the 25 mm hole saw to cut two holes in the top container as shown to take the spray bar

**Step 3** Using the jig saw cut the crate (Figure 6.4)

**Step 4** Drill as many 3mm holes evenly distributed across the base as you wish to give even and free water flow into the underlying crate (See Figure 57.1 over)

**Step 5** Drill all the bottoms of all other crates to be used in the system



Figure 6.3 Making the biofilter container

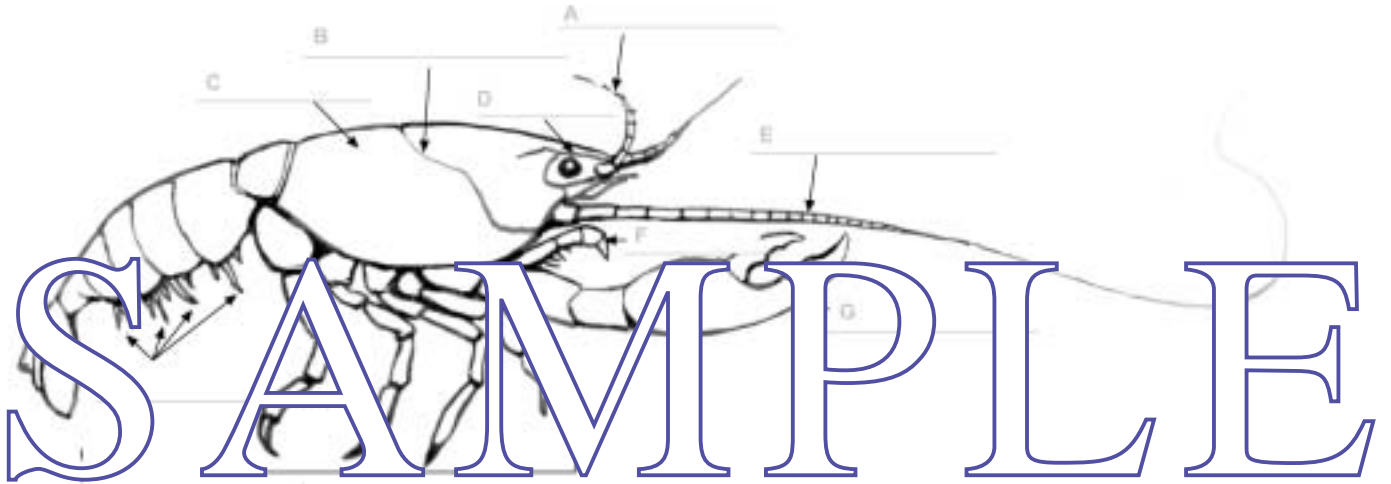


Figure 6.4 Making the biofilter container

Students name \_\_\_\_\_ Teacher \_\_\_\_\_

Label the body parts A - P on the diagrams below

Illustrations Kerry Kitzelman



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